

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A printable embroidery machine comprising:  
a sewing machine body that sews a workpiece cloth,  
a cloth holding frame holding workpiece cloth to be sewn,  
a frame drive unit which has a mounting part and to which the cloth holding frame is coupled so that the cloth holding frame is moved independently in two horizontal directions perpendicular to each other, and  
an ink-jet printer,  
wherein the sewing machine body ~~or~~ and the ink-jet printer ~~is~~ are detachably ~~attached~~ attachable to the mounting part of the frame drive unit ~~separated from the sewing machine body~~ so that the workpiece cloth held on the cloth holding frame moved by the frame drive unit is printed by the ~~printer~~, printer when the printer is attached to the mounting part, whereby the mounting part is ~~common~~ commonly attachable to the sewing machine body ~~or~~ and the ink-jet printer, and  
a predetermined sewing reference position of a sewing needle in attaching the sewing machine body to the frame drive unit corresponds with a predetermined print reference position of a print head of the printer in a case where the printer is attached to the frame drive unit.
2. (Canceled)
3. (Previously Presented) The printable embroidery machine of claim 1, wherein the sewing reference position is set at a position where the sewing needle corresponds with a center of a maximum moving region obtained when the cloth holding frame is moved

maximally by the frame drive unit, and the print reference position is set at a position where a center of the print head corresponds with the center of the maximum moving region.

4. (Previously Presented) The printable embroidery machine of claim 1, wherein a connector electrically connecting the frame drive unit and the sewing machine body to each other includes a frame drive unit side connector member which is structured to be also connectable to a printer side connector member electrically connecting the frame drive unit and the printer to each other.

5. (Previously Presented) The printable embroidery machine of claim 1, wherein the printer has a head position switching mechanism switching the printer head between a print position where the print head is located close to the workpiece cloth held on the cloth holding frame coupled to the frame drive unit to which the printer is attached and a non-print position where the print head is spaced away from the print position.

6. (Previously Presented) The printable embroidery machine of claim 1, wherein the printer has a purging mechanism purging the print head and a moving mechanism moving the purging mechanism and the print head horizontally relative to each other so that the purging mechanism or the print head is switchable between a purging position where purging is allowed and a printable position which is spaced away from the purging position and where printing is allowed.

7. (Previously Presented) The printable embroidery machine of claim 6, wherein the purging mechanism is provided with a nozzle wiper for the print head, and the print head is wiped by the nozzle wiper when the purging mechanism or the print head is moved by the moving mechanism from the purging position to the printable position.

8. (Original) The printable embroidery machine of claim 7, wherein the purging mechanism is provided with an ink receiver which receives ink resulting from the flushing of the print head, and the moving mechanism is capable of moving the purging mechanism or

the print head to a flushing position where the ink receiver is capable of receiving the ink resulting from the flushing of the print head.

9. (Original) The printable embroidery machine of claim 5, wherein the head position switching mechanism has a head guide which guides the print head so that the print head is movable upward or downward and an electric motor which drives the print head so that the print head is moved upward or downward.

10. (Original) The printable embroidery machine of claim 5, wherein the head position switching mechanism has a head support which pivotally supports the print head about a horizontal axis and an electric motor which drives the print head so that the print head is caused to pivot.

11. (Original) The printable embroidery machine of claim 6, wherein the moving mechanism moves the purging mechanism horizontally.

12. (Original) The printable embroidery machine of claim 6, wherein the moving mechanism moves the print head horizontally.

13. (Previously Presented) The printable embroidery machine of claim 1, wherein the printer is capable of injecting a plurality of colors of ink from the print head, thereby performing color print.

14. (Previously Presented) The printable embroidery machine of claim 1, wherein the print head of the printer is provided integrally with a cartridge attaching part to which an ink cartridge is attachable.

15. (Currently Amended) A frame drive unit which has a mounting part which is ~~attached~~ attachable to a sewing machine body that sews a workpiece cloth and to which a cloth holding frame holding the workpiece cloth to be sewn is coupled so that the cloth holding frame is moved independently in two horizontal directions perpendicular to each

other, ~~a~~the sewing machine body and an ink-jet printer are detachably ~~attached~~attachable to the mounting part,

wherein the workpiece cloth held on the cloth holding frame moved by the frame drive unit is capable of being printed by the printer when the printer is attached to the mounting part,

wherein the sewing machine body ~~or~~and the ink-jet printer are detachably ~~attached~~attachable to the mounting part of the frame drive unit ~~is separated from the sewing machine body~~ so that the workpiece cloth held on the cloth holding frame moved by the frame drive unit is printed by the ~~printer,~~ printer when the printer is attached to the mounting part, whereby the mounting part is ~~common~~commonly attachable to the sewing machine body ~~or~~and the ink-jet printer, and

wherein a predetermined sewing reference position of a sewing needle in attaching the sewing machine body to the frame drive unit corresponds with a predetermined print reference position of a print head of the printer in a case where the printer is attached to the frame drive unit.